

## THE PERDIDO DEVELOPMENT PROJECT "Building a Goal Zero Safety Culture"



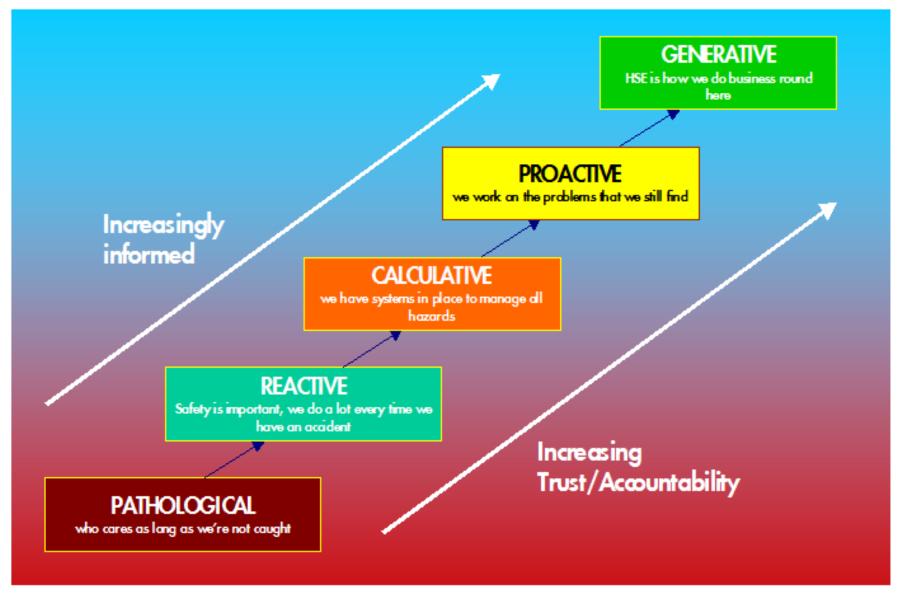
National Ocean Industries Association (NOIA) "Safety in Seas Award"

Bill Townsley – Venture Manager

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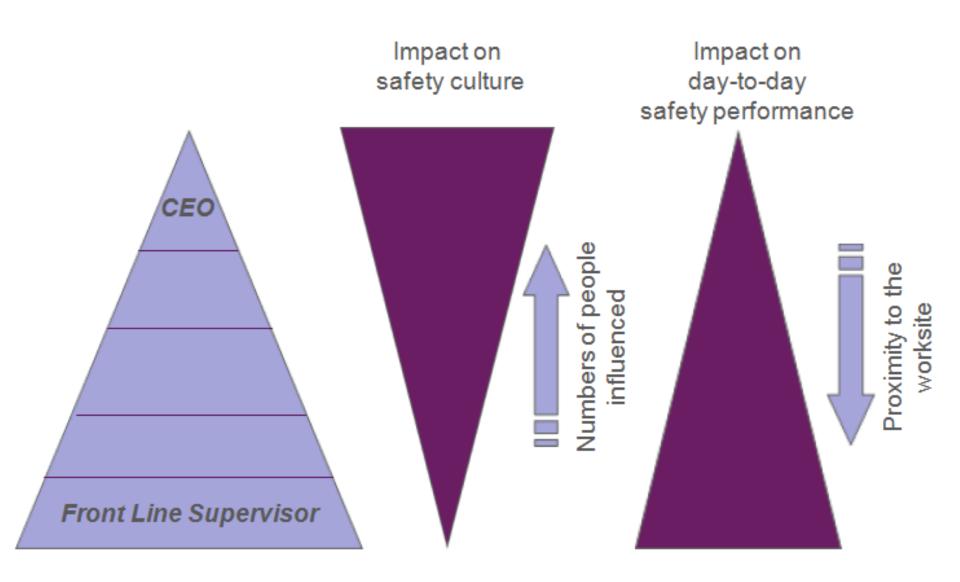
October 28-30, 2010 Scottsdale, AZ

## Culture Ladder



Culture is what people do when no one is watching

## Who Sets the Safety Culture



## Establishing Perdido's Goal Zero Culture - Setting the Tone

- Perdido Team setting initial goals and targets in 2006
   Goal Zero One Shift At a Time
- Investment and Focus on Safety From the Start of the project
  - Safety Leadership Commitments
  - Invest in safety training for EVERYONE
  - Safety in Design
  - Safety in Execution
  - Integrating Safety into all execution discussions
- Select, Challenge and Support Your Contractors that embrace a goal zero culture.
  - Safety Performance history is a significant part of tender award selection
  - Set Goal Zero Commitment and Expectations of your Contractors
  - Integrate safety into project governance protocol
  - Support and Challenge contractors goals and safety initiatives
  - Support your Contractor by being visible on the worksites

## Safety in Design

Helideck meeting CAP 47 Ind Stds

Facility subjected to over 25 safety studies (dispersion, blast, HAZOP, IPF, SIMOP, etc.)

No process vents, all equipment piped to flare

Integrated Blast Resistant LQ with no provision for temporary buildings

Blast rated firewall spanning the production and cellar decks

> Step-Change in Active Fire Protection System

24 Person Fast rescue Craft

F&G Detection
ESD and Blowdown
Fire and blast walls
Passive fire protection
Foam deluge

Lifeboats

Passive fire protection Foam deluge TR fire, blast and smoke ingress protection SIL 3 Gas Detection and ESD System

Dual Isolation Valves on gas & oil export risers

Rapid Blowdown System

Compliance Plus Water Treatment System

"A Goal Zero environment is a prerequisite to achieve a Goal Zero culture"

## Perdido Safety Philosophy

#### "Goal Zero - One shift at a time"

## Demonstrate Safety Leadership

- Strong safety governance
- Visible leadership on worksites.
- Use of external resources.
- Proactive implementation of Life Saving Rules

## Helping Contractors to Succeed

- UNDERSTANDING AND SUPPORTING the Contractors HS&E goals.
- Major Contractor Sr. Management HS&E reviews
- Sharing Shell experiences and expectations

#### Investment in Strong Site Teams

- Support/Challenge the HS&E culture
- Experienced and strong site leadership team
- Commitment to safety coaches on site 24/7.
- Buffer schedule pressures from workforce.

## Changing A Safety Culture – Supporting Contractor Initiatives

- All Companies are on a Safety Journey
- Shell chose not to impose their culture on Contractors but challenge and support their goals and initiatives
  - Introduced Mgmt Safety Walks
  - Pictures of Dropped object demonstration at Technip's yard

## **Life-Saving Rules**



required.

pressured pipes, etc.

Welding on drilling rias or seismic crews, work on

cleaning of mud tanks on rias, etc.

Conduct gas tests

when required.

Depressurise pipes isolate chemicals. disconnect electricals on rigs/seismic.



Supply (pipe) yards, supply vessels, rig (de)mobilisation,

Do not walk under

a suspended load.

construction sites etc.



Do not smoke outside designated areas1

Most working areas. Also applies to crew accommodation areas, hotels etc.



No alcohol or druas while working or driving.

Applicable to almost all work areas.



Obtain authorisation before entering a confined space.

Entry of mud tanks, LS and aas alarms mixers, containers, leas of semi-

submersible rigs, etc.



Obtain authorisation before overriding or disabling safety

Smoke detectors,

IVMS devices in

vehicles, etc.

critical equipment.

at height.



Protect yourself a fall when working

climbing on trucks &

containers, rock cliffs

in field trips, etc.

speed limits. All work-related Work on rigs,

road transport and

logistics operations,

incl. business travel.

While driving, do Wear your seat belt. not use your phone

and do not exceed

Everybody, every time, everywhere.

Follow prescribed Journey Management Plan

Rias and seismic ops, logistics/supply, ad-hoc journeys, geol. field trips, etc.

## Changing A Safety Culture – Large Site Teams

- Support/Challenge the HS&E culture
- Experienced and strong site leadership team
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# The Power of Intervention Helping our Contractors Get Better - TOF







## Changing A Safety Culture – Safety Leadership

- Visible Leadership
- Listening to the workers
  - Investing in safety Equipment needs
  - Addressing Issues
  - Active Caring Camp Ike (post Hurricane damage to Houston)













## Changing A Safety Culture – Engagement

KOS - Why do we work safe?



## Perdido Safety Philosophy - Delivered Performance

## "Goal Zero - One shift at a time"

#### Demonstrate Safety Leadership

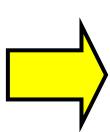
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#### Technip Offshore Finland - Hull

Perdido was their best ever yard safety performance

#### Kiewit Offshore Ingleside Tx - Topsides

- The yard achieved their best ever safety performance
- 2.2 million man-hours with 2 recordables

#### Heerema Marine – Topsides Lift

The Shell Perdido team awarded the HMC corporate safety award

#### Noble Clyde Boudreaux (MODU) -Wells

 Received the MMS (US government) Safe Gulf Award

#### Helmerich & Payne - Platform rig

Achieved 5 years without a recordable (started before Perdido)

## Perdido – National Ocean Industries Association (NOIA)

Received 2010 Safety in Seas Award

11 mln man-hours LTI free,

TRCF of 0.54 per 200,000 man hours

## The Perdido Development Project - Summary

- A Goal Zero culture starts with Senior Management Commitment to care for people
- Safety Must Be A Value that is embraced by Safety Leaders At All Levels
- A Goal Zero working environment is a prerequisite to achieve a Goal Zero culture
- Companies can significantly influence Contractor safety commitment and performance



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